



TECHNICAL PAINT SERVICES

A109/60 SYNTHAMEL FINISH ALUMINIUM

Features:

A specially formulated, oleo resinous, low sheen aluminium finish developed for interior, exterior and marine use. Exhibits excellent heat and water resistance, providing a decorative, interleaving protective finish for steelwork. Capable of withstanding surface temperatures of up to 60°C.

Availability:

In 5 and 2.5 Litre containers. Offered in standard aluminium, bright aluminium, RAL 9006 and RAL 9007.

Volume Solids:

55% ± 3% (BS 3900 Part A10).

Preparation:

The substrate must be thoroughly clean, dry and free from corrosion, dust and grease. For optimum durability A109/60 should be applied over AP79 Universal Primer, AP83/65 Zinc Rich Galvanic Primer, or UP89 Two Pack Etch Primer. For plastic use PP129 Adhesion Promoter first.

Application:

By brush for small areas only. Supplied ready for use for brushing. For best results use conventional or airless spray. Thin up to 20% by volume, with UTR112 Universal Synthetic Thinners, to achieve a spraying viscosity of 25 - 30 seconds BSB4 cup @ 20°C. Must NOT be rolled.

Note:

Some differences in brightness and general appearance can be anticipated between brush and spray application and therefore mixed methods of application are not recommended.

Coverage:

50 - 60 sq metres per 5 Litres per coat @ 25 microns dry film thickness.

Drying:

Touch dry: 3 - 4 hours assuming reasonable ventilation.

Recoatable: Overnight.

The foregoing information is given in good faith, based upon tests and experience. It should be noted that recommendations are made without guarantee, as the use of this product is beyond our control.
See Standard Conditions of Sale.

Before using any product, please read the appropriate Material Safety Data Sheet and carry out a full risk assessment for the intended use and method of application.