



TECHNICAL PAINT SERVICES

AP136 MICACEOUS IRON OXIDE PHENOLIC TUNG UNDERCOAT

Features:

A high performance, anti-corrosive, protective undercoat for iron and steel, affording a tough, water resistant base for finishing coats. Ideal for the protection of structural steelwork, sheet steel bridge cladding, pipelines, gantries, dock equipment and gas holders.

Availability:

Grey in 5, 2.5 and 1 Litre containers.

Volume Solids:

55% ± 3% (BS 3900 Part A10).

Preparation:

The substrate must be thoroughly clean, dry and free from corrosion, dust and grease. AP136 may be applied over AP114 Two Pack Epoxy Primer, AP115/65 Two Pack Epoxy Zinc Rich Primer or AP158 Zinc Phosphate Epoxy Ester Primer. Zinc-sprayed or galvanised steel should be treated with UP89 Two Pack Etching Primer, followed by any of the above primers.

Application:

By brush or airless spray. Supplied ready for use for brushing. Thin up to 5% by volume with X156 White Spirit for airless spray. Avoid excessively thick coats or rapid over coating, as this will result in soft finishes. Two coats should be applied, each giving a dry film thickness of 50 microns. For structural steelwork, at least a four-coat system should be applied, comprising two priming coats and two coats of AP136.

Coverage:

Approximately 50 sq metres per coat @ 50 microns dry film thickness.

Drying:

Hard dry & recoatable: 16 hours @ 20°C.

The foregoing information is given in good faith, based upon tests and experience. It should be noted that recommendations are made without guarantee, as the use of this product is beyond our control.
See Standard Conditions of Sale.

Before using any product, please read the appropriate Material Safety Data Sheet and carry out a full risk assessment for the intended use and method of application.