

**HEALTH & SAFETY DATA SHEET**  
**TECHNICAL PAINT SERVICES**  
**MSDS 100E5B**

**1. IDENTIFICATION OF THE PRODUCT:** 2 PACK EPOXY Paint-Base. Ranges include: A36, A37, A114, AP114, AP115, A161, AP168/85, A1002.

**PRODUCT NAME:** See above Ranges.

**USE:** The base of a 2 part solvent-borne paint.  
Application by brush or roller.

**2. COMPOSITION/INFORMATION ON INGREDIENTS**

Substances presenting a health or environmental hazard within the meaning of the CHIP Regulations or which are assigned Exposure Limits Values: -

| Name                       | Einecs No. | Conc. Range | Symbol* | R-Phrases*      |
|----------------------------|------------|-------------|---------|-----------------|
| Epoxy resin (Av M.Wt <700) | -          | 10-30%      | Xi,N    | R36/38,43,51,53 |
| Xylene                     | 215-535-7  | 10-30%      | Xn      | R10,20/21,38    |
| 2-Methyl propan-1-ol       | 201-148-0  | 10-30%      | Xi      | R10,37/38,41,67 |
| 1-Methoxy propan-2-ol      | 203-539-1  | 1-5%        | -       | R10             |

\*for full text see section 16.

**3. HAZARDS IDENTIFICATION**

FLAMMABLE. HARMFUL. DANGEROUS FOR THE ENVIRONMENT. Also refer to section 11.

**4. FIRST-AID MEASURES**

**GENERAL**

In all cases of doubt or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.

**INHALATION**

Remove to fresh air, keep patient warm and at rest. If breathing has stopped, administer artificial respiration. Give nothing by mouth. If unconscious, place in the recovery position and seek medical advice.

**SKIN CONTACT**

Remove contaminated clothing. Wash skin thoroughly with soap and water or a recognised skin cleaner. DO NOT USE SOLVENT OR THINNERS.

**EYE CONTACT**

Remove contact lenses. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart and seek medical advice.

**INGESTION**

If accidentally swallowed obtain immediate medical attention. Keep at rest. DO NOT induce vomiting.

**5. FIRE-FIGHTING MEASURES**

The liquid product is 'flammable'.

**EXTINGUISHING MEDIA**

Recommended: alcohol resistant foam, CO<sub>2</sub>, powder, water spray/mist  
Not to be used: water jet

**Recommendations:** Fire will produce dense black smoke containing hazardous products of combustion (see section 10). Exposure to decomposition products may be a hazard to health. Appropriate self contained breathing apparatus may be required. Cool closed containers exposed to fire with water spray. Do not allow run off from fire fighting to enter drains or watercourses.

## 6. ACCIDENTAL RELEASE MEASURES

Exclude sources of ignition and ventilate area. Exclude non-essential personnel. Avoid breathing vapours. Refer to protective measures listed in sections 7 and 8. Contain and collect spillages with non-combustible absorbent materials e.g. sand, earth, vermiculite, diatomaceous earth, and place in a suitable container for disposal in accordance with the waste regulations (see section 13). Do not allow to enter drains or water courses. Clean preferably with a detergent; avoid the use of solvents. If the product enters drains or sewers, immediately contact the local water company; in case of contamination of streams, rivers or lakes, the relevant environment agency.

## 7. HANDLING AND STORAGE

### HANDLING

Solvent vapours are heavier than air and may spread along floors. They may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentrations higher than the Workplace Exposure Limit Values. In addition, solvent-borne products should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard. Keep container tightly closed. Exclude sources of heat, sparks and open flame. Avoid skin and eye contact. Avoid inhalation of vapour. Smoking, eating and drinking should be prohibited in areas of storage and use. For Occupational Exposure Controls measures see section 8. Never use pressure to empty; the container is not a pressure vessel. Always keep in containers made of the same material as the supply container. Avoid the accumulation of contaminated rags. Good housekeeping standards and regular safe removal of waste materials will minimise the risks of spontaneous combustion and other fire hazards. Prevent the generation and inhalation of harmful dust and fumes when preparing surfaces previously coated with lead containing paints, for further information see section 16 - 'Lead in previously painted surfaces'.

Persons with a history of sensitisation problems should only be employed in processes in which these products are used under medical supervision.

The Manual Handling Operations Regulations may apply to the handling of containers/packages of this product. To assist employers the following method of calculating the weight of any pack size is given. Take the pack size volume in litres and multiply this figure by the specific gravity value given in section 9. This will give the net weight of the product in kilograms. Allowance will then have to be made for the immediate packaging to give an approximate gross weight.

### STORAGE PRECAUTIONS

Store separately from oxidising agents, strongly alkaline and strongly acidic materials.

**Flash point above 32°C:** Although the storage of these products are not subject to specific statutory requirements, the principles contained in HSE Guidance note 'Storage of Flammable Liquids in Containers', should be observed. Observe the label precautions. Store between 5°C and 25°C in a dry, well ventilated place away from sources of heat, ignition and direct sunlight. No smoking. Prevent unauthorised access. Containers which are opened should be properly resealed and kept upright to prevent leakage. The principles contained in the HSE guidance note 'Storage of Packaged Dangerous Substances' should be observed when storing these products.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**EXPOSURE CONTROLS:** Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and/or solvent vapours below the relevant Workplace Exposure Limit Values, suitable respiratory protection must be worn (see 'Occupational Exposure Controls' below).

### EXPOSURE LIMIT VALUES:

| Substance             | Exposure Limit Values |        |                 |        | Notations |
|-----------------------|-----------------------|--------|-----------------|--------|-----------|
|                       | 8 hr LTEL (1)         |        | 15 min STEL (2) |        |           |
|                       | ppm                   | mgm-3  | ppm             | mgm-3  |           |
| Xylene                | 50(W)                 | 220(W) | 100(W)          | 441(W) | (Sk)      |
| 1-Methoxy propan-2-ol | 100(W)                | 375(W) | 150(W)          | 560(W) | (Sk)      |
| 2-Methyl propan-1-ol  | 50(W)                 | 154(W) | 75(W)           | 231(W) | -         |

(1) Long-Term Exposure Limit - 8 hour Time Weighted Average

(2) Short-Term Exposure Limit - 15 minute reference period

(W) Workplace Exposure Limit (WEL)

(SUP) Recommended by suppliers

(A) Allocated limits by analogy with similar materials

(Sk) Risk of absorption through unbroken skin

(Sen) Capable of causing sensitisation by inhalation

WEL's are taken from the current version of EH40, except those marked (SUP) or (A) which are assigned by the supplier of the substance.

#### OCCUPATIONAL EXPOSURE CONTROLS

All Personal Protective Equipment (ppe), including Respiratory Protective Equipment (rpe), used to control exposure to hazardous substances must be selected to meet the requirements of the COSHH regulations.

#### RESPIRATORY PROTECTION

If exposure to hazardous substances identified above cannot be controlled by the provision of local exhaust ventilation and good general extraction, suitable respiratory protective equipment should be worn. If exposure of the applicator or the people nearby cannot be controlled to below the WEL and engineering controls or methods cannot reasonably be improved, suitable respiratory protective equipment should be used. Dry sanding, flame cutting and/or welding of the dry paint film will give rise to dust and/or hazardous fumes. Wet sanding should be used wherever possible.

#### HAND PROTECTION

When skin exposure may occur, advice should be sought from glove suppliers on appropriate types and usage times for this product. The instructions and information provided by the glove supplier on use, storage, maintenance and replacement must be followed. Barrier creams may help to protect exposed areas of skin but are not substitutes for full physical protection. They should not be applied once exposure has occurred.

#### EYE PROTECTION

Eye protection designed to protect against liquid splashes should be worn.

#### SKIN PROTECTION

Cotton or cotton/synthetic overalls are normally suitable. Grossly contaminated clothing should be removed and the skin washed with soap and water or a recognised skin cleaner. Regular skin inspection of users of this product is recommended. ALWAYS WASH YOUR HANDS BEFORE EATING, SMOKING OR USING THE TOILET.

#### 9. PHYSICAL AND CHEMICAL PROPERTIES

|                          |                          |                           |
|--------------------------|--------------------------|---------------------------|
| Physical state           | Pigmented viscous liquid |                           |
| Flash point              | 24oC                     | BS2000. Part 170          |
| Viscosity                | 70-80 secs               | 6 mm ISO 2431-1984 (23oC) |
| Specific gravity         | 1.20-1.50 @ 20oC         |                           |
| Vapour density           | Denser than air          |                           |
| Lower explosive limit    | 0.6 % v/v @ 20oC         |                           |
| Solubility in water      | Immiscible               |                           |
| Boiling point            | 138oC (initial)          |                           |
| VOC Directive 2004/42/CE | Class A.j.Max VOC 300g/l |                           |

#### 10. STABILITY AND REACTIVITY

Stable under the recommended storage and handling conditions (see section 7). In a fire, hazardous decomposition products such as smoke, carbon dioxide, carbon monoxide and oxides of nitrogen may be produced. Keep away from oxidising agents and strongly alkaline and strongly acidic materials to prevent the possibility of an exothermic reaction.

#### 11. TOXICOLOGICAL INFORMATION

There is no data available on the product itself. Exposure to organic solvent vapours in excess of the stated Workplace Exposure Limit may result in adverse health effects such as irritation of the mucous membrane and respiratory system and adverse effects on the kidney and liver and central nervous system. Symptoms include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness. Repeated or prolonged skin contact may lead to removal of natural fats from the skin resulting in non-allergic contact dermatitis and absorption through the skin. Based on the properties of the epoxy constituents and considering toxicology on similar preparations, this product may be a skin sensitiser and an irritant. It contains low molecular weight epoxy constituents which are irritating to eyes, mucous membrane and skin. Repeated skin contact may lead to irritation and to sensitisation, possibly with cross sensitisation to other epoxies. Ingestion may result in the following effects: sore throat, abdominal pain, drowsiness, nausea, vomiting and diarrhoea. Other effects may be as described for exposure to vapours. The product has been assessed following the conventional method in CHIP and is classified for toxicological hazards accordingly. This takes into account, where known, delayed and immediate effects and chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact. See sections 3 and 15 for details of the resulting hazard classification.

## 12. ECOLOGICAL INFORMATION

There is no data available on the product itself. The product should not be allowed to enter drains or water courses or be deposited where it can affect ground or surface waters. The Air Pollution Control requirements of regulations made under the Environmental Protection Act may apply to the use of this product. The product has been assessed following the conventional method in CHIP and is classified for ecological hazards accordingly, see sections 3 and 15 for details. See also sections 5, 6 and 13.

| Substance classified<br>As DfE(1) | Mobility(2)           | Persistence and<br>Biodegradability(2) | Other adverse<br>Effects |
|-----------------------------------|-----------------------|--|--------------------------|
| Epoxy Resin (Av M.Wt<700)         | Immiscible with water | Slowly Biodegradable                   | LC50 1-10 mg/1           |

(1) All substances listed in Section 2 and classified as dangerous for the environment (DfE).

(2) Information taken from suppliers' safety data sheet and relevant to impacts in the accidental release in storage, handling, use and disposal.

## 13. DISPOSAL CONSIDERATIONS

Do not allow into drains or water courses or dispose of where ground or surface waters may be affected. Wastes, including emptied containers, are controlled wastes and should be disposed of in accordance with regulations made under the 'Control of Pollution Act' and the 'Environmental Protection Act'. Using information provided in this safety data sheet, advice should be obtained from the relevant Environment Agency whether the Hazardous Waste Regulations apply.

## 14. TRANSPORT INFORMATION

**Transport within the users premises:** - Always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Onwards transport subsequent to purchase:** - Transport to be in accordance with ADR for road, RID for rail, IMDG for sea and ICAO/IATA for air.

|                       |       |                            |          |
|-----------------------|-------|----------------------------|----------|
| PROPER SHIPPING NAME: | Paint | Technical name 1:          | -        |
| UN NUMBER:            | 1263  | Technical name 2:          | -        |
| HAZARD CLASS:         | 3     | Marine Pollutant:          | Yes      |
| PACKING GROUP:        | III   | Emergency Schedule Number: | F-E, S-E |
| SUB-HAZARD CLASS:     | -     | Flashpoint:                | 24oC     |

## 15. REGULATORY INFORMATION

The product is classified and labelled for supply in accordance with the CHIP Regulations as follows: -

**CLASSIFICATION:** FLAMMABLE. HARMFUL. DANGEROUS FOR THE ENVIRONMENT.

**SYMBOL:** Xn. N

**NAMES:** Epoxy constituents. Xylene.

### R PHRASES:

|        |   |
|--------|---|
| R10    | Flammable.  |
| R20/21 | Harmful by inhalation and in contact with skin.   |
| R36/38 | Irritating to eyes and skin.  |
| R43    | May cause sensitisation by skin contact.  |
| R51/53 | Toxic to aquatic organisms, may cause long term adverse effects in the aquatic environment. |

**P PHRASES:** P92 Contains Epoxy constituents - See information supplied by the manufacturer (the information is provided by this Safety Data Sheet).

#### S PHRASES:

|           |  |
|-----------|--|
| S2        | Keep out of the reach of children.   |
| S16       | Keep away from sources of ignition - No smoking.   |
| S23       | Do not breathe vapour.   |
| S24/25    | Avoid contact with skin and eyes.  |
| S26       | In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  |
| S28       | After contact with skin, wash immediately with plenty of soap and water or a recognised skin cleaner - DO NOT USE SOLVENT OR THINNERS. |
| S36/37/39 | Wear suitable protective clothing, gloves and eye protection.  |
| S38       | In case of insufficient ventilation, wear suitable respiratory protective equipment.   |
| S46       | If swallowed seek medical advice immediately and show this container or label.   |
| S51       | Use only in well ventilated areas.   |
| S61       | Avoid release to the environment.  |

The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks as required by other health and safety legislation. The provisions of the Health and Safety at Work etc. Act and the Control of Substances Hazardous to Health Regulations apply to the use of this product at work.

#### 16. OTHER INFORMATION

Symbols and text of the R phrases in section 2: -

#### RISK PHRASES

|        |   |
|--------|---|
| R10    | Flammable.  |
| R20/21 | Harmful by inhalation and in contact with skin.                 |
| R22    | Harmful if swallowed.   |
| R36    | Irritating to eyes.   |
| R37    | Irritating to respiratory system.                               |
| R38    | Irritating to skin.   |
| R41    | Risk of serious damage to eyes.                                 |
| R43    | May cause sensitization by skin contact.                        |
| R51    | Toxic to aquatic organisms.                                     |
| R53    | May cause long term adverse effects in the aquatic environment. |
| R67    | Vapours may cause drowsiness and dizziness.                     |

#### WARNING SYMBOLS

|    |                                |
|----|--------------------------------|
| Xn | Harmful.                       |
| N  | Dangerous for the Environment. |
| Xi | Irritant.                      |

#### REFERENCE DOCUMENTS

##### STATUTORY

Air Navigation (Dangerous Goods) Regulations  
Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations as amended  
Chemical (Hazard Information and Packaging for Supply) (Amendment) Regulations  
Consumer Protection Act 1987  
Control of Lead at Work Regulations 1998  
Control of Pollution (Amendment) Act 1989  
Control of Substances Hazardous to Health Regulations  
Dangerous Goods Safety Advisor Regulations  
Environment Act 1995  
Environmental Protection (Duty of Care) Regulations  
Environmental Protection Act 1990  
Factories Act 1961  
Fire Precautions Act 1971  
Hazardous Waste (England and Wales) Regulations  
Health and Safety at Work Act 1974  
International Rail/Road Transport -RID and ADR (Current editions)  
List of Wastes (England) Regulations  
Management of Health and Safety at Work Regulations 1999  
Manual Handling Regulations 1992  
Merchant Shipping (Dangerous Goods and Marine Pollutants) Regulations  
Personal Protective Equipment at Work Regulations 1992  
Provision and Use of Work Equipment Regulations  
Waste Management Licensing Regulations

**APPROVED CODES OF PRACTICE**

ACOP - Control of Lead at Work (ACOP 2) - HSE Books

ACOP - Control of Substances Hazardous to Health/Control of Carcinogenic Substances- HSE Books

ACOP - Waste Management - The Duty of Care

**HEALTH AND SAFETY EXECUTIVE**

**GUIDANCE NOTES**

HS(G)37 An Introduction to Local Exhaust Ventilation

EH40 Workplace Exposure Limits

EH44 Dust: General Principles of Protection

HS(G)53 The Selection, Use and Maintenance of RPE

HS(G)71 Storage of Packaged Dangerous Substances

HS(G)140 Safe Use and Handling of Flammable Liquids

HS(G)193 COSHH Essentials: easy steps to control chemicals

L23 Manual Handling: Guidance on Regulations

**BRITISH STANDARDS PUBLICATIONS**

BS4275: Recommendations for the Selection, Use and Maintenance of Respiratory Protective Equipment

EN166: Personal eye protection - specifications

EN420: General requirements for gloves

**LEAD IN PREVIOUSLY PAINTED SURFACES**

When surfaces are to be prepared for painting, account must be taken of the age of the property and the possibility that lead pigmented paint might be present. There is a possibility that ingestion or inhalation of scrapings or dust arising from the preparation work could cause adverse health effects.

As a working rule you should assume that this will be the case if the age of the property is pre 1960. Where possible, wet flattening or chemical stripping methods should be used with surfaces of this type to avoid the creation of dust. When dry flattening cannot be avoided, and effective local exhaust ventilation is not available, it is recommended that a dust respirator is worn, that is approved for use with lead dusts, and its type selected on the basis of the occupational hygiene (COSHH) assessment, taking into account the occupational hygiene exposure standard for lead in air. Furthermore, steps should be taken to ensure containment of the dusts created, and that all practicable measures are taken to clean up thoroughly all deposits of dusts in and around the affected area. Extra precautions will need to be taken when burning off old lead based paints as fumes containing lead will be produced. It is recommended that a respirator, approved for use with particulate fumes of lead is selected on the basis of the occupational hygiene (COSHH) assessment.

The Code of Practice for the Control of Lead at Works (reference ISBN 07176 1506 5 1998) should be consulted for advice on protective clothing and personal hygiene precautions.

Care should be taken to exclude visitors, members of the household and especially children from the affected area, during the actual work and the subsequent clean up operations. All scrapings, dust, etc. should be disposed of by the professional painting contractor as Hazardous Waste, with the relevant documentation under the Hazardous Waste Regulations, The Environmental Protection (Duty of Care) Regulations, The Controlled Waste (Registration of Carriers and Seizure of Vehicles) Regulations and the Waste Management Licensing Regulations.

The information contained in the Health and Safety Data Sheet is provided in accordance with the requirements of the CHIP Regulations. The product should not be used for purposes other than those shown in section 1 without first referring to the supplier and obtaining written handling instructions. As the specific conditions of use of the product are outside the suppliers control, the user is responsible for ensuring that the requirements of relevant legislation are complied with. This information contained in the safety data sheet is based on present knowledge and current national legislation. It provides guidance on health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for particular application.

**HEALTH & SAFETY DATA SHEET**  
**TECHNICAL PAINT SERVICES**  
**MSDS 100E5C**

**1. IDENTIFICATION OF THE PRODUCT:** 2 PACK EPOXY Paint-Catalyst. Ranges include: AC36, AC37, AC114, APC114, APC115, AC161, APC168/85, AC1002.

**PRODUCT NAME:** See above Ranges.

**USE:** The activator of a 2 part solvent-borne paint.  
Application by brush or roller.

**2. COMPOSITION/INFORMATION ON INGREDIENTS**

Substances presenting a health or environmental hazard within the meaning of the CHIP Regulations or which are assigned Exposure Limits Values: -

| Name                             | Einecs No. | Conc.Range | Symbol* | R-Phrases*            |
|----------------------------------|------------|------------|---------|-----------------------|
| Epoxy resin (Av M.Wt <700)       | -          | 10-30%     | Xi.N    | R36/38,43,51,53       |
| Xylene                           | 215-535-7  | 10-30%     | Xn      | R10,20/21,38          |
| 2-Methyl propan-1-ol             | 201-148-0  | 10-30%     | Xi      | R10,37/38,41,67       |
| Tris(diamethylaminomethyl)phenol | 202-013-9  | 1-5%       | Xn      | R22,36/38             |
| Polyethylene amine polymer       | -          | 10-30%     | Xn.N    | R20/21,36/38,43,51,53 |

\*for full text see section 16.

**3. HAZARDS IDENTIFICATION**

FLAMMABLE. HARMFUL. DANGEROUS FOR THE ENVIRONMENT. Also refer to section 11.

**4. FIRST-AID MEASURES**

**GENERAL**

In all cases of doubt or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.

**INHALATION**

Remove to fresh air, keep patient warm and at rest. If breathing has stopped, administer artificial respiration. Give nothing by mouth. If unconscious, place in the recovery position and seek medical advice.

**SKIN CONTACT**

Remove contaminated clothing. Wash skin thoroughly with soap and water or a recognised skin cleaner. DO NOT USE SOLVENT OR THINNERS.

**EYE CONTACT**

Remove contact lenses. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart and seek medical advice.

**INGESTION**

If accidentally swallowed obtain immediate medical attention. Keep at rest. DO NOT induce vomiting.

**5. FIRE-FIGHTING MEASURES**

**EXTINGUISHING MEDIA**

Recommended: alcohol resistant foam, CO2, powder, water spray/mist  
Not to be used: water jet

**Recommendations:** Fire will produce dense black smoke containing hazardous products of combustion (see section 10). Exposure to decomposition products may be a hazard to health. Appropriate self contained breathing apparatus may be required. Cool closed containers exposed to fire with water spray. Do not allow run off from fire fighting to enter drains or watercourses.

## 6. ACCIDENTAL RELEASE MEASURES

Exclude sources of ignition and ventilate area. Exclude non-essential personnel. Avoid breathing vapours. Refer to protective measures listed in sections 7 and 8. Contain and collect spillages with non-combustible absorbent materials e.g. sand, earth, vermiculite, diatomaceous earth, and place in a suitable container for disposal in accordance with the waste regulations (see section 13). Do not allow to enter drains or water courses. Clean preferably with a detergent; avoid the use of solvents. If the product enters drains or sewers, immediately contact the local water company; in case of contamination of streams, rivers or lakes, the relevant environment agency.

## 7. HANDLING AND STORAGE

### HANDLING

Solvent vapours are heavier than air and may spread along floors. They may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentrations higher than the Workplace Exposure Limit Values. In addition, solvent-borne products should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard. Keep container tightly closed. Exclude sources of heat, sparks and open flame. Avoid skin and eye contact. Avoid inhalation of vapour. Smoking, eating and drinking should be prohibited in areas of storage and use. For Occupational Exposure Controls measures see section 8. Never use pressure to empty; the container is not a pressure vessel. Always keep in containers made of the same material as the supply container. Avoid the accumulation of contaminated rags. Good housekeeping standards and regular safe removal of waste materials will minimise the risks of spontaneous combustion and other fire hazards. Prevent the generation and inhalation of harmful dust and fumes when preparing surfaces previously coated with lead containing paints, for further information see section 16 - 'Lead in previously painted surfaces'. Persons with a history of sensitisation problems should only be employed in processes in which these products are used under medical supervision.

The **Manual Handling Operations Regulations** may apply to the handling of containers/packages of this product. To assist employers the following method of calculating the weight of any pack size is given. Take the pack size volume in litres and multiply this figure by the specific gravity value given in section 9. This will give the net weight of the product in kilograms. Allowance will then have to be made for the immediate packaging to give an approximate gross weight.

### STORAGE PRECAUTIONS

Store separately from oxidising agents, strongly alkaline and strongly acidic materials.

**Flash point above 32°C:** Although the storage of these products are not subject to specific statutory requirements, the principles contained in HSE Guidance note 'Storage of Flammable Liquids in Containers', should be observed. Observe the label precautions. Store between 5°C and 25°C in a dry, well ventilated place away from sources of heat, ignition and direct sunlight. No smoking. Prevent unauthorised access. Containers which are opened should be properly resealed and kept upright to prevent leakage. The principles contained in the HSE guidance note 'Storage of Packaged Dangerous Substances' should be observed when storing these products.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**EXPOSURE CONTROLS:** Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and/or solvent vapours below the relevant Workplace Exposure Limit Values, suitable respiratory protection must be worn (see 'Occupational Exposure Controls' below).

### EXPOSURE LIMIT VALUES:

| Substance            | Exposure Limit Values |        |                 |        | Notations |
|----------------------|-----------------------|--------|-----------------|--------|-----------|
|                      | 8 hr LTEL (1)         |        | 15 min STEL (2) |        |           |
|                      | ppm                   | mgm-3  | ppm             | mgm-3  |           |
| Xylene               | 50(W)                 | 220(W) | 100(W)          | 441(W) | (Sk)      |
| 2-Methyl propan-1-ol | 50(W)                 | 154(W) | 75(W)           | 231(W) | -         |

(1) Long-Term Exposure Limit - 8 hour Time Weighted Average

(2) Short-Term Exposure Limit - 15 minute reference period

(W) Workplace Exposure Limit (WEL)

(SUP) Recommended by suppliers

(A) Allocated limits by analogy with similar materials

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#### OCCUPATIONAL EXPOSURE CONTROLS

All Personal Protective Equipment (ppe), including Respiratory Protective Equipment (rpe), used to control exposure to hazardous substances must be selected to meet the requirements of the COSHH regulations.

#### RESPIRATORY PROTECTION

If exposure to hazardous substances identified above cannot be controlled by the provision of local exhaust ventilation and good general extraction, suitable respiratory protective equipment should be worn. If exposure of the applicator or the people nearby cannot be controlled to below the WEL and engineering controls or methods cannot reasonably be improved, suitable respiratory protective equipment should be used.

#### HAND PROTECTION

When skin exposure may occur, advice should be sought from glove suppliers on appropriate types and usage times for this product. The instructions and information provided by the glove supplier on use, storage, maintenance and replacement must be followed. Barrier creams may help to protect exposed areas of skin but are not substitutes for full physical protection. They should not be applied once exposure has occurred.

#### EYE PROTECTION

Eye protection designed to protect against liquid splashes should be worn.

#### SKIN PROTECTION

Cotton or cotton/synthetic overalls are normally suitable. Grossly contaminated clothing should be removed and the skin washed with soap and water or a recognised skin cleaner. Regular skin inspection of users of this product is recommended. ALWAYS WASH YOUR HANDS BEFORE EATING, SMOKING OR USING THE TOILET.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

|                       |                          |                           |
|-----------------------|--------------------------|---------------------------|
| Physical state        | Pigmented viscous liquid |                           |
| Flash point           | 24oC                     | BS2000. Part 170          |
| Viscosity             | 70-80 secs               | 6 mm ISO 2431-1984 (23oC) |
| Specific gravity      | 1.20-1.50 @ 20oC         |                           |
| Vapour density        | Denser than air          |                           |
| Lower explosive limit | 0.6 % v/v @ 20oC         |                           |
| Solubility in water   | Immiscible               |                           |
| Boiling point         | 138oC (initial)          |                           |

### 10. STABILITY AND REACTIVITY

Stable under the recommended storage and handling conditions (see section 7). In a fire, hazardous decomposition products such as smoke, carbon dioxide, carbon monoxide and oxides of nitrogen may be produced. Keep away from oxidising agents and strongly alkaline and strongly acidic materials to prevent the possibility of an exothermic reaction.

### 11. TOXICOLOGICAL INFORMATION

There is no data available on the product itself. Exposure to organic solvent vapours in excess of the stated Workplace Exposure Limit may result in adverse health effects such as irritation of the mucous membrane and respiratory system and adverse effects on the kidney and liver and central nervous system. Symptoms include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness. Repeated or prolonged skin contact may lead to removal of natural fats from the skin resulting in non-allergic contact dermatitis and absorption through the skin. Contact with the eye will cause irritation and may burn eye tissue. Based on the properties of the epoxy constituents and considering toxicology on similar preparations, this product may be a skin sensitiser and an irritant. It contains low molecular weight epoxy constituents which are irritating to eyes, mucous membrane and skin. Repeated skin contact may lead to irritation and to sensitisation, possibly with cross sensitisation to other epoxies. Ingestion may result in the following effects: sore throat, abdominal pain, drowsiness, nausea, vomiting and diarrhoea. Other effects may be as described for exposure to vapours. The product has been assessed following the conventional method in CHIP and is classified for toxicological hazards accordingly. This takes into account, where known, delayed and immediate effects and chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact. See sections 3 and 15 for details of the resulting hazard classification.

## 12. ECOLOGICAL INFORMATION

There is no data available on the product itself. The product should not be allowed to enter drains or water courses or be deposited where it can affect ground or surface waters. The Air Pollution Control requirements of regulations made under the Environmental Protection Act may apply to the use of this product. The product has been assessed following the conventional method in CHIP and is classified for ecological hazards accordingly, see sections 3 and 15 for details. See also sections 5, 6 and 13.

| Substance classified<br>As DfE(1)                       | Mobility(2)           | Persistence and<br>Biodegradability(2) | Other adverse<br>Effects |
|---|-----------------------|--|--------------------------|
| Epoxy Resin (Av M.Wt<700)<br>Polyethelene amine polymer | Immiscible with water | Slowly Biodegradable                   | LC50 1-10 mg/1           |

(1) All substances listed in Section 2 and classified as dangerous for the environment (DfE).

(2) Information taken from suppliers' safety data sheet and relevant to impacts in the accidental release in storage, handling, use and disposal.

## 13. DISPOSAL CONSIDERATIONS

Do not allow into drains or water courses or dispose of where ground or surface waters may be affected. Wastes, including emptied containers, are controlled wastes and should be disposed of in accordance with regulations made under the 'Control of Pollution Act' and the 'Environmental Protection Act'. Using information provided in this safety data sheet, advice should be obtained from the relevant Environment Agency whether the Hazardous Waste Regulations apply.

## 14. TRANSPORT INFORMATION

**Transport within the users premises:** - Always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Onwards transport subsequent to purchase:** - Transport to be in accordance with ADR for road, RID for rail, IMDG for sea and ICAO/IATA for air.

|                       |       |                            |          |
|-----------------------|-------|----------------------------|----------|
| PROPER SHIPPING NAME: | Paint | Technical name 1:          | -        |
| UN NUMBER:            | 1263  | Technical name 2:          | -        |
| HAZARD CLASS:         | 3     | Marine Pollutant:          | Yes      |
| PACKING GROUP:        | III   | Emergency Schedule Number: | F-E, S-E |
| SUB-HAZARD CLASS:     | -     | Flashpoint:                | 24oC     |

## 15. REGULATORY INFORMATION

The product is classified and labelled for supply in accordance with the CHIP Regulations as follows: -

**CLASSIFICATION:** FLAMMABLE. HARMFUL. DANGEROUS FOR THE ENVIRONMENT.

**SYMBOL:** Xn, N

**NAMES:** Epoxy constituents. Xylene, 2-Methyl propan-1-ol.

### R PHRASES:

|        |   |
|--------|---|
| R10    | Flammable.  |
| R20/21 | Harmful by inhalation and in contact with skin.   |
| R36/38 | Irritating to eyes and skin.  |
| R41    | Risk of serious damage to eyes.   |
| R43    | May cause sensitisation by skin contact.  |
| R51/53 | Toxic to aquatic organisms, may cause long term adverse effects in the aquatic environment. |

### P PHRASES:

|     |   |
|-----|---|
| P92 | Contains Epoxy constituents - See information supplied by the manufacturer (the information is provided by this Safety Data Sheet). |
|-----|---|

#### S PHRASES:

|           |  |
|-----------|--|
| S2        | Keep out of the reach of children.   |
| S16       | Keep away from sources of ignition - No smoking.   |
| S23       | Do not breathe vapour.   |
| S24/25    | Avoid contact with skin and eyes.  |
| S26       | In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  |
| S28       | After contact with skin, wash immediately with plenty of soap and water or a recognised skin cleaner - DO NOT USE SOLVENT OR THINNERS. |
| S36/37/39 | Wear suitable protective clothing, gloves and eye protection.  |
| S38       | In case of insufficient ventilation, wear suitable respiratory protective equipment.   |
| S46       | If swallowed seek medical advice immediately and show this container or label.   |
| S51       | Use only in well ventilated areas.   |
| S61       | Avoid release to the environment.  |

The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks as required by other health and safety legislation. The provisions of the Health and Safety at Work etc. Act and the Control of Substances Hazardous to Health Regulations apply to the use of this product at work.

#### 16. OTHER INFORMATION

Symbols and text of the R phrases in section 2: -

#### RISK PHRASES

|        |   |
|--------|---|
| R10    | Flammable.  |
| R20/21 | Harmful by inhalation and in contact with skin.                 |
| R36    | Irritating to eyes.   |
| R37    | Irritating to respiratory system.                               |
| R38    | Irritating to skin.   |
| R41    | Risk of serious damage to eyes.                                 |
| R43    | May cause sensitisation by skin contact.                        |
| R51    | Toxic to aquatic organisms.                                     |
| R53    | May cause long term adverse effects in the aquatic environment. |
| R67    | Vapours may cause drowsiness and dizziness.                     |

#### WARNING SYMBOLS

|    |                                |
|----|--------------------------------|
| Xn | Harmful.                       |
| N  | Dangerous for the Environment. |
| Xi | Irritant.                      |

#### REFERENCE DOCUMENTS

##### STATUTORY

Air Navigation (Dangerous Goods) Regulations  
Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations as amended  
Chemical (Hazard Information and Packaging for Supply) (Amendment) Regulations  
Consumer Protection Act 1987  
Control of Lead at Work Regulations 1998  
Control of Pollution (Amendment) Act 1989  
Control of Substances Hazardous to Health Regulations  
Dangerous Goods Safety Advisor Regulations  
Environment Act 1995  
Environmental Protection (Duty of Care) Regulations  
Environmental Protection Act 1990  
Factories Act 1961  
Fire Precautions Act 1971  
Hazardous Waste (England and Wales) Regulations  
Health and Safety at Work Act 1974  
International Rail/Road Transport -RID and ADR (Current editions)  
List of Wastes (England) Regulations  
Management of Health and Safety at Work Regulations 1999  
Manual Handling Regulations 1992  
Merchant Shipping (Dangerous Goods and Marine Pollutants) Regulations  
Personal Protective Equipment at Work Regulations 1992  
Provision and Use of Work Equipment Regulations  
Waste Management Licensing Regulations

#### **APPROVED CODES OF PRACTICE**

ACOP - Control of Lead at Work (ACOP 2) - HSE Books

ACOP - Control of Substances Hazardous to Health/Control of Carcinogenic Substances- HSE Books

ACOP - Waste Management - The Duty of Care

#### **HEALTH AND SAFETY EXECUTIVE**

##### **GUIDANCE NOTES**

HS(G)37 An Introduction to Local Exhaust Ventilation

EH40 Workplace Exposure Limits

EH44 Dust: General Principles of Protection

HS(G)53 The Selection, Use and Maintenance of RPE

HS(G)71 Storage of Packaged Dangerous Substances

HS(G)140 Safe Use and Handling of Flammable Liquids

HS(G)193 COSHH Essentials: easy steps to control chemicals

L23 Manual Handling: Guidance on Regulations

#### **BRITISH STANDARDS PUBLICATIONS**

BS4275: Recommendations for the Selection, Use and Maintenance of Respiratory Protective Equipment

EN166: Personal eye protection - specifications

EN420: General requirements for gloves

#### **LEAD IN PREVIOUSLY PAINTED SURFACES**

When surfaces are to be prepared for painting, account must be taken of the age of the property and the possibility that lead pigmented paint might be present. There is a possibility that ingestion or inhalation of scrapings or dust arising from the preparation work could cause adverse health effects.

As a working rule you should assume that this will be the case if the age of the property is pre 1960. Where possible, wet flattening or chemical stripping methods should be used with surfaces of this type to avoid the creation of dust. When dry flattening cannot be avoided, and effective local exhaust ventilation is not available, it is recommended that a dust respirator is worn, that is approved for use with lead dusts, and its type selected on the basis of the occupational hygiene (COSHH) assessment, taking into account the occupational hygiene exposure standard for lead in air. Furthermore, steps should be taken to ensure containment of the dusts created, and that all practicable measures are taken to clean up thoroughly all deposits of dusts in and around the affected area. Extra precautions will need to be taken when burning off old lead based paints as fumes containing lead will be produced. It is recommended that a respirator, approved for use with particulate fumes of lead is selected on the basis of the occupational hygiene (COSHH) assessment.

The Code of Practice for the Control of Lead at Works (reference ISBN 07176 1506 5 1998) should be consulted for advice on protective clothing and personal hygiene precautions.

Care should be taken to exclude visitors, members of the household and especially children from the affected area, during the actual work and the subsequent clean up operations. All scrapings, dust, etc. should be disposed of by the professional painting contractor as Hazardous Waste, with the relevant documentation under the Hazardous Waste Regulations, The Environmental Protection (Duty of Care) Regulations, The Controlled Waste (Registration of Carriers and Seizure of Vehicles) Regulations and the Waste Management Licensing Regulations.

The information contained in the Health and Safety Data Sheet is provided in accordance with the requirements of the CHIP Regulations. The product should not be used for purposes other than those shown in section 1 without first referring to the supplier and obtaining written handling instructions. As the specific conditions of use of the product are outside the suppliers control, the user is responsible for ensuring that the requirements of relevant legislation are complied with. This information contained in the safety data sheet is based on present knowledge and current national legislation. It provides guidance on health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for particular application.